

Property Library for Decamethyltetrasiloxane (MD2M)

C₁₀H₃₀Si₄O₃

FluidEXL Graphics
with LibMD2M
for Excel®

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Software for the Calculation of the Properties of Decamethyltetrasiloxane (MD2M) Including DLL and Add-In for Excel® FluidEXL Graphics LibMD2M

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0 Package Contents

0.1 Zip files for 64-bit Office®

```
The following zip file has been delivered for your computer running a 64-bit Office® version: CD_FluidEXL_Graphics_Eng_LibMD2M_x64.zip including the following folders an files:
```

\FLUFT\

\Formulation97\

FluidEXL_Graphics_LibMD2M_Docu_Eng.pdf

FluidEXL_Graphics_Eng.xla

LC.dll

LibMD2M.dll

LibMD2M.chm.

0.2 Zip files for 32-bit Office®

The following zip file has been delivered for your computer running a 32-bit Office® version:

CD_FluidEXL_Graphics_Eng_LibMD2M.zip

including the following folders and files:

\FLUFT\

\Formulation97\

FluidEXL_Graphics_LibMD2M_Docu_Eng.pdf

FluidEXL_Graphics_Eng.xla

LC.dll

LibMD2M.dll

LibMD2M.chm.

1. Property Functions

1.1 Calculation Programs

"MD2M" means Decamethyltetrasiloxane (C₁₀H₃₀Si₄O₃)

Functional Function Name		Call from	Property or Function	Unit of the	
Dependence	an new MDOM	Fortran program		result	
$c_p = f(p, t, x)$	cp_ptx_MD2M	CPPTXMD2M(P,T,X)	Specific isobaric heat capacity	kJ/(kg K)	
$c_{V} = f(p, t, x)$	cv_ptx_MD2M	CVPTXMD2M(P,T,X)	Specific isochoric heat capacity	kJ/(kg K)	
$\left(\frac{\partial p}{\partial T}\right)_{v} = f(p,t,x)$	dpdtv_ptx_MD2M	DPDTVMD2M(P,T,X)	Derivative of pressure with respect to temperature (at constant specific volume)	kPa/K	
$\left(\frac{\partial p}{\partial v}\right)_T = f(p, t, x)$	dpdvt_ptx_MD2M	DPDVTMD2M(P,T,X)	Derivative of pressure with respect to specific volume (at constant temperature)	kPa/(m³/kg)	
$\eta = f(p,t,x)$	eta_ptx_MD2M	ETAPTXMD2M(P,T,X)	Dynamic viscosity	Pa⋅s	
h = f(p,t,x)	h_ptx_MD2M	HPTXMD2M(P,T,X)	Specific enthalpy	kJ/kg	
$\kappa = f(p, t, x)$	kappa_ptx_MD2M	KAPPAPTXMD2M(P,T,X)	Isentropic exponent	-	
$\lambda = f(p, t, x)$	lamda_ptx_MD2M	LAMPTXMD2M(P,T,X)	Thermal conductivity	W/(m⋅K)	
v = f(p, t, x)	nu_ptx_MD2M	NUPTXMD2M(P,T,X)	Kinematic viscosity	m²/s	
$p_{\rm S} = f(t)$	ps_t_MD2M	PSTMD2M(T)	Vapor pressure from temperature	bar	
$\rho = f(p,t,x)$	rho_ptx_MD2M	RHOPTXMD2M(P,T,X)	Density	kg/m ³	
s = f(p, t, x)	s_ptx_MD2M	SPTXMD2M(P,T,X)	Specific entropy	kJ/(kg K)	
t = f(p,h)	t_ph_MD2M	TPHMD2M(P,H)	PHMD2M(P,H) Backward function: Temperature from pressure and enthalpy		
t = f(p,s)	t_ps_MD2M	TPSMD2M(P,S) Backward function: Temperature from pressure and entropy		°C	
$t_{\rm S} = f(p)$	ts_p_MD2M	TSPMD2M(P)	Boiling temperature from pressure	°C	
u = f(p, t, x)	u_ptx_MD2M	UPTXMD2M(P,T,X)	Specific internal energy	kJ/kg	
v = f(p, t, x)	v_ptx_MD2M	VPTXMD2M(P,T,X)	Specific volume	m³/kg	
w = f(p, t, x)	w_ptx_MD2M	WPTXMD2M(P,T,X)	Isentropic speed of sound	m/s	
x = f(p,h)	x_ph_MD2M	XPHMD2M(P,H)	Backward function: Vapor fraction from pressure and enthalpy	kg/kg	

Functional Dependence	Function Name	l _ .		Property or Function	Unit of the result
$x = f(\rho, s)$	x_ps_MD2M	XPSMD2M(P,S)	() /-/	Backward function: Vapor fraction from pressure and entropy	kg/kg
Z = f(p, t, x)	Z_ptx_MD2M	ZPTXMD2M(P,T,X)	C_ZPTXMD2M(W,P,T,X)	Compression factor	-

Units: $t \text{ in } ^{\circ}\text{C}$

p in bar

x in (kg of saturated steam)/(kg wet steam)

Range of validity

Temperature range: from t = 0°C to 400 °C

Pressure range: from p = 0.0000627805 bar to 300 bar

Reference state

h = 0 kJ/kg and s = 0 kJ/(kg K) at $t_B = 194.35 \,^{\circ}\text{C}$ on the boiling curve (x = 0; $p_s = p_N = 1.01325 \,^{\circ}\text{bar}$)

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

Single-phase region

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

Wet-steam region

If the state point to be calculated is located in the wet steam region, a value for x between 0 and 1 (x = 0 for saturated liquid, x = 1 for saturated steam) must be entered. In this case, the backward functions result in the appropriate value between 0 and 1 for x. When calculating wet steam either the given value for t and t = -1000 or the given value for t and t = -1000 and in both cases the value for t between 0 and 1 must be entered.

If p and t and x are entered as given values, the program considers p and t to be appropriate to represent the vapor pressure curve. If this is not the case the calculation for the property of the chosen function results in -1000.

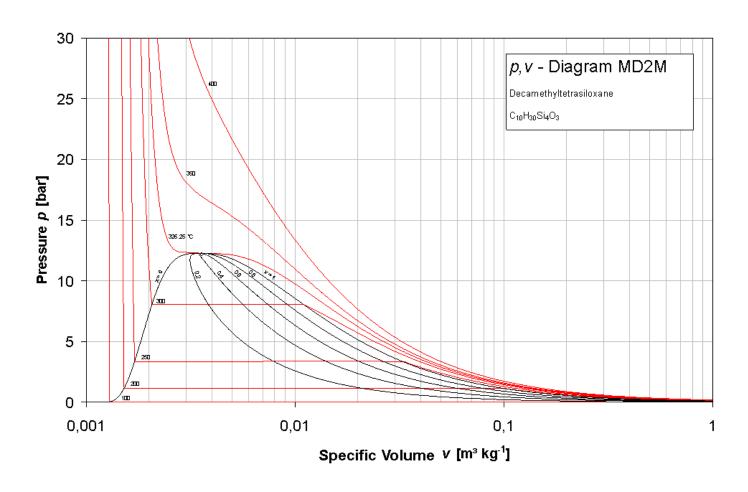
Wet steam region: Temperature ranges from t = 0 °C to $t_c = 326.25$ °C

Pressure ranges from p_s (0 °C) = 0.00078994 bar to p_c = 12.27 bar

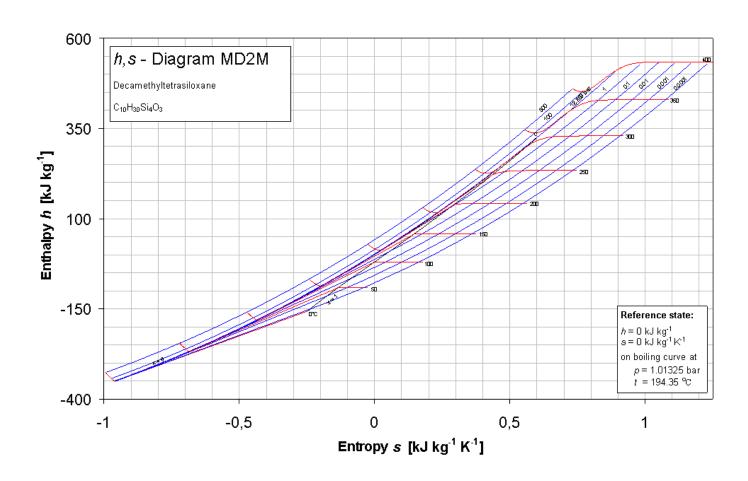
Note.

If the calculation results in –1000, the values entered represent a state point beyond the range of validity of MD2M. For further information on each function and its range of validity see Chapter 3. The same information may also be accessed via the online help pages.

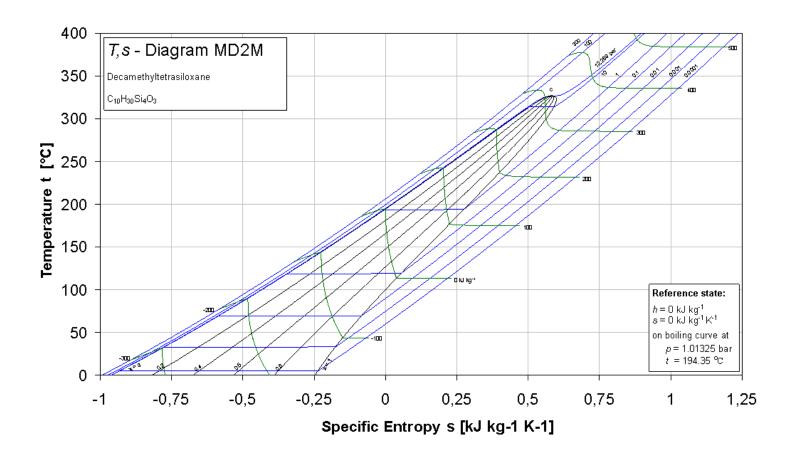
1.2 p,v-Diagram



1.3 h,s-Diagram



1.4 T,s-Diagram



2. Application of FluidEXLGraphics in Excel®

The FluidEXL^{Graphics} Add-In has been developed to calculate thermodynamic properties in Excel[®] more conveniently. Within Excel[®], it enables the direct call of functions relating to Water and Steam from the LibMD2M property program library.

2.1 Installing FluidEXL^{Graphics}

Complete the following steps for initial installation of FluidEXLGraphics.

Before you begin, it is best to uninstall any older version of FluidEXLGraphics.

The installation routine for 32-bit and 64-bit versions of Excel is similar. The following instructions are valid for both versions.

After you have downloaded and extracted the zip-file:

```
CD_FluidEXL_Graphics_LibMD2M_x64_Eng.zip (for 64 bit version)
or
  CD_FluidEXL_Graphics_LibMD2M_Eng.zip" (for 32 bit version).
you will see the folder
  \CD_FluidEXL_Graphics_LibMD2M_x64_Eng\ (for 64 bit version)
or
  \CD_FluidEXL_Graphics_LibMD2M_Eng\ (for 32 bit version)
in your Windows Explorer, Total Commander etc.
Now, open this folder by double-clicking on it.
Within this folder you will see the following folders and files:
  \FLUFT\
  \Formulation97\
  FluidEXL_Graphics_Eng.xla
  FluidEXL_Graphics_LibMD2M_Docu_Eng
  LC.dll
  LibMD2M.dll
  LibMD2M.chm
  Reg .reg
Now, please copy the following folders and files
  \FLUFT\
  \Formulation97\
  FluidEXL_Graphics_Eng.xla
  LibMD2M.dll
  LibMD2M.chm
  LC.dll
into the folder
  C:\Users\[your name]\AppData\Roaming\Microsoft\AddIns\,
```

where [your name] is your name in the Windows system.

If this folder is not found, follow the next section anyway.

2.2 Registering FluidEXL^{Graphics} as Add-In in Excel[®]

After installation in Windows[®], FluidEXL Graphics must be registered in Excel[®] as an Add-In. To do this, start Excel[®] and carry out the following steps:

- Click the "File" button in the upper left hand corner of Excel® (see Fig. 2.1)

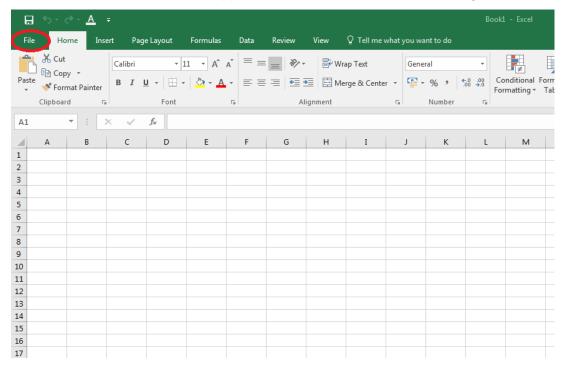


Figure 2.1: Registering FluidEXL Graphics as Add-In in Excel® 2016

- Click on the "Options" button in the menu which appears (see Fig. 2.2)

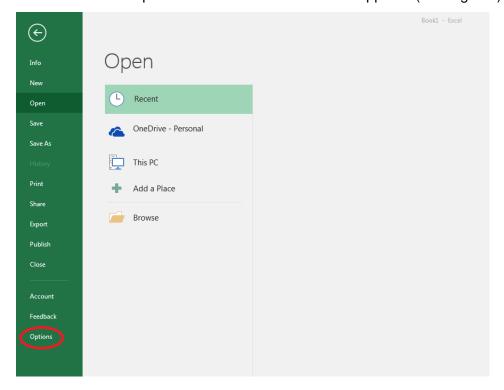


Figure 2.2: Registering FluidEXL Graphics as Add-In in Excel® 2016

Click on "Add-Ins" in the next menu (Fig. 2.3)

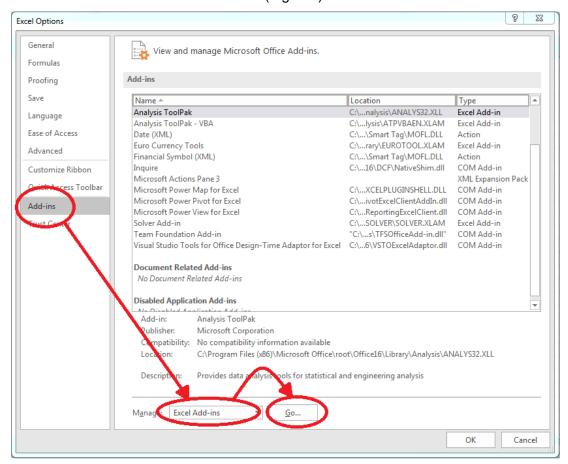


Figure 2.3: Dialog window "Excel Options"

- Select "Excel Add-ins" next to "Manage:" in the lower area of the menu
- Then click the "Go..." button
- Click "Browse" in the following window (Fig. 2.4)

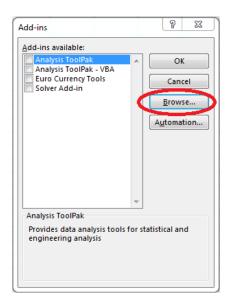


Figure 2.4: Dialog window "Add-ins"

- Excel opens the AddIns folder. This is usually
 C:\Users\[your name]\AppData\Roaming\Microsoft\AddIns\.
- If the FluidEXL files have already been copied to this directory in section 2.1, please skip
 the following indented section. If not, follow the indented instructions to successful paste
 the needed files for the FluidEXL Add-In:

In the upper part of the "Browse" window the correct Add-In path is displayed (see Figure 2.5). Please note that not the entire path is displayed.

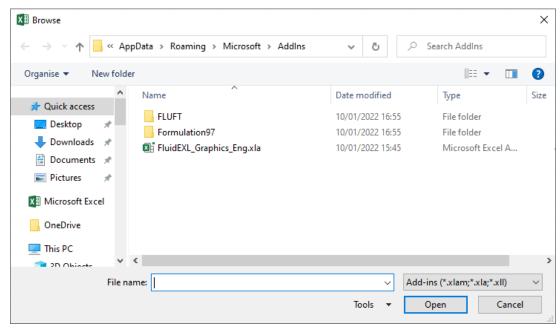


Figure 2.5: "Browse"-Window

Please copy this path and paste it into your file manager.

Now, please copy the following directories and files:

\FLUFT\

\Formulation97\

LC.dll

FluidEXL_Graphics_Eng.xla

LibMD2M.dll

LibMD2M.chm

from the delivered CD-folder into this folder.

- Click "FluidEXL_Graphics_Eng.xla" in this folder (see Fig. 2.5) and click "OK."
- Now, "FluidEXL Graphics Eng" will be shown in the list of Add-ins (see Fig. 2.6).
 (If a checkmark is in the box next to the name "FluidEXL Graphics Eng", this Add-In will automatically be loaded whenever Excel starts. This will continue to occur unless the checkmark is removed from the box by clicking on it.)
- In order to register the Add-In click the "OK" button in the "Add-ins" window (see Fig. 2.6).

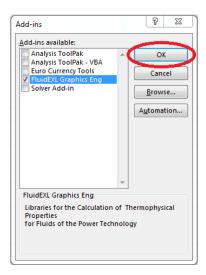


Figure 2.6: Dialog window "Add-Ins"

In order to use FluidEXL^{Graphics} in the following example, click on the menu item "Add-Ins" shown in Fig. 2.7.

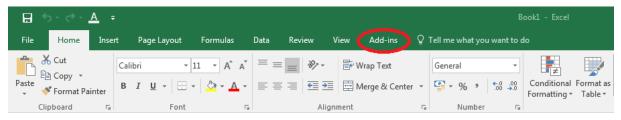


Figure 2.7: Menu item "Add-Ins"

In the upper menu region of Excel[®], the FluidEXL^{Graphics} menu bar will appear as marked with the red circle in Fig. 2.8.



Figure 2.8: FluidEXLGraphics menu bar

The Installation of FluidEXLGraphics in Excel® is now complete.

An example calculation of "LibMD2M" DLL library property functions can be found in chapter 2.4.

2.3 Licensing the LibMD2M Property LibMD2Mrary

The licensing procedure has to be carried out when Excel[®] starts up and a FluidEXL^{Graphics} prompt message appears. In this case, you will see the "License Information" window (see figure below).



Figure 2.12: "License Information" window

Here you will have to type in the license key. You can find contact information on the "Content" page of this User's Guide or by clicking the yellow question mark in the "License Information" window. Then the following window will appear:



Figure 2.13: "Help" window

If you do not enter a valid license it is still possible to start Excel[®] by clicking "Cancel" twice. In this case, the LibMD2M property library will display the result "-11111111" for every calculation.

The "License Information" window will appear every time you start Excel[®] unless you uninstall FluidEXL^{Graphics} according to the description in section 2.6 of this User's Guide.

Should you not wish to license the LibMD2M property library, you have to delete the files

LibMD2M.dll

LibMD2M.chm

in the installation folder of FluidEXLGraphics (the standard being)

C:\Program Files\FluidEXL_Graphics_Eng using an appropriate program such as Explorer® or Norton Commander.

Note:

The product name "LibMD2M____ in Figure 2.12 and 2.13 stands for the LibMD2Mrary you are installing. In this case it is the LibMD2M library.

2.4 Example calculation

Now we will calculate, step by step, the specific enthalpy h of Decamethyltetrasiloxane as a function of pressure p, temperature t, and vapor fraction x, using FluidEXL Graphics . Please carry out the following steps:

- Start Excel®
- Enter a value for p in bar in a cell

(Range of validity: p = 0.00078994 bar to 300 bar)

⇒ e. g.: Enter the value 10 into cell A2

- Enter a value for t in °C in a cell

(Range of validity: t = 0°C to 399.85 °C)

⇒ e. g.: Enter the value 300 into cell B2

- Enter a value for x in kg saturated steam/kg wet steam into a cell

Since the wet steam region is calculated automatically by the subprograms, the following fixed details on the vapor fraction x are to be considered when the value for x is entered:

Single-phase region

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

Wet-steam region

If the state point to be calculated is located in the wet steam region, a value for x between 0 and 1 (x = 0 for saturated liquid, x = 1 for saturated steam) must be entered.

When calculating wet steam either the given value for t and p = -1 or the given value for p and t = -1 and in both cases the value for x between 0 and 1 must be entered.

If p and t and x are entered as given values, the program considers p and t to be appropriate to represent the vapor pressure curve. If it is not the case the calculation for the property of the chosen function to be calculated results in -1000.

(MD2M Saturation pressure curve:

$$t = 0 \,^{\circ}\text{C}$$
 to $t_{\text{C}} = 326.25 \,^{\circ}\text{C}$
 $p_{\text{S}}(0 \,^{\circ}\text{C}) = 0.00078994$ bar to $p_{\text{C}} = 12.27$ bar)

- ⇒ e.g.: Enter the value -1 into cell C2
- Click the cell in which the enthalpy *h* in kJ/kg is to be displayed.
 - \Rightarrow e.g.: Click the D2 cell
- Click "Calculate" in the menu bar of FluidEXL^{Graphics}.
 Now the "Insert Function" window appears (see next figure).

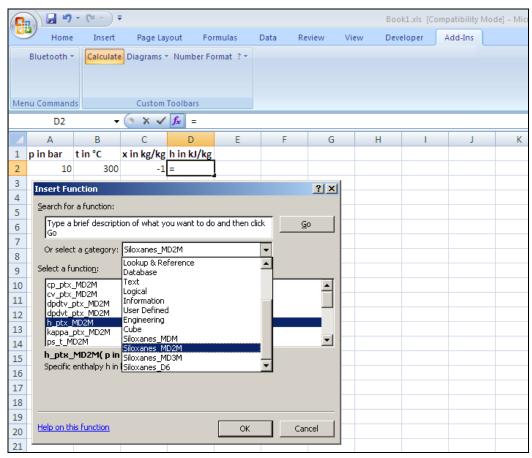


Figure 2.14: Choice of library and function name

- In the drop-down menu in the middle, next to "Or select a category:" locate and click the library "Siloxanes_MD2M"
- Below this drop-down menu under "Select a function:" choose and click the function h_ptx_MD2M
 - Here it is possible to get more information on the range of validity, measuring units, error responses, etc. by clicking on "Help on this function".
- Click the "OK" button.
 The window shown in the next figure will now appear.

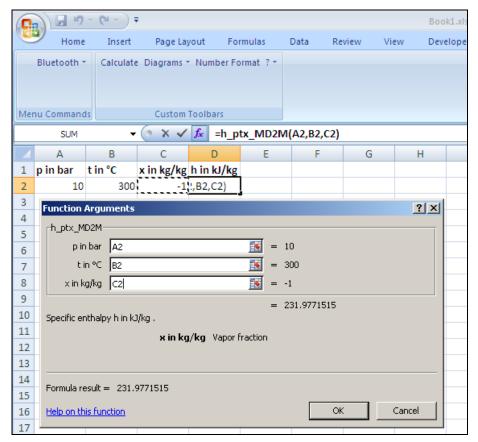


Figure 2.15: Enter the given values for the property calculation

- The Cursor is now situated on the line next to "p in bar". You can now enter the value for p either by clicking the cell with the value for p, by entering the name of the cell with the value for p, or by entering the value for p directly.
 - \Rightarrow e. g.: Click on the cell A2
- Situate the cursor next to "t in °C" and enter the value for *t* by clicking the cell with the value for *t*, by entering the name of the cell with the value for *t*, or by entering the value for *t* directly.
 - \Rightarrow e. g.: Type B2 into the window next to "t in °C"
- Situate the cursor next to "x in kg/kg" and enter the value for x by clicking the cell with the
 value for x, by entering the name of the cell with the value for x, or by entering the value
 for x directly.
 - \Rightarrow e. g.: Click on the cell C2
- Click the "OK" button.

The result for *h* in kJ/kg appears in the chosen cell.

 \Rightarrow The result of this example must be h = 231.9771515 kJ/kg

The calculation of h = f(p,t,x) has been carried out. You can now arbitrarily change the values for p, t, or x in the appropriate cells. The specific enthalpy is recalculated and updated every time you change the data. This shows that the Excel[®] data flow and the DLL calculations are working together successfully.

Note:

If the calculation results in –1000, this indicates that the values entered are located outside the range of validity of LibMD2M. More detailed information on each function and its range of validity is available in Chapter 3.

For further property functions calculable in FluidEXL^{Graphics}, see the function table in Chapter 1.

Number Formats

When using FluidEXL^{Graphics} you have the option of choosing special number formats in advance.

Changes can be made as follows:

- Click the cell or select and click on the cells you wish to format.
 (In empty cells the new format will be applied once a value has been entered.)
- Click "Number Format" in the FluidEXL Graphics menu bar.
- Select the desired number format in the dialog box which appears:

"STD – Standard": Insignificant zeros behind the decimal point are not

shown.

"FIX – Fixed Number of Digits": All set decimal places are shown, including insignificant

zeros.

"SCI – Scientific Format": Numbers are always shown in the exponential form with

the set number of decimal places.

- Set the "Number of decimal places" by entering the number into the appropriate window.
- Confirm this by clicking the "OK" button.

As an example, the table below shows the three formats for the number 1.230 adjusted for three decimal places:

STD	1.23
FIX	1.230
SCI	1.230E+00

This formatting can also be applied to cells which have already been calculated.

2.5 The FluidEXL Graphics Help System

As mentioned earlier, FluidEXL*Graphics* also provides detailed help functions. Information on individual property functions may be accessed via the following steps:

- Click "Calculate" in the FluidEXL Graphics menu bar.
- Click on the "LibMD2M" library under "Or select a category: "in the "Insert Function" window which will appear.
- Click the "Help on this function" button in the lower left-hand edge of the "Insert Function" window.

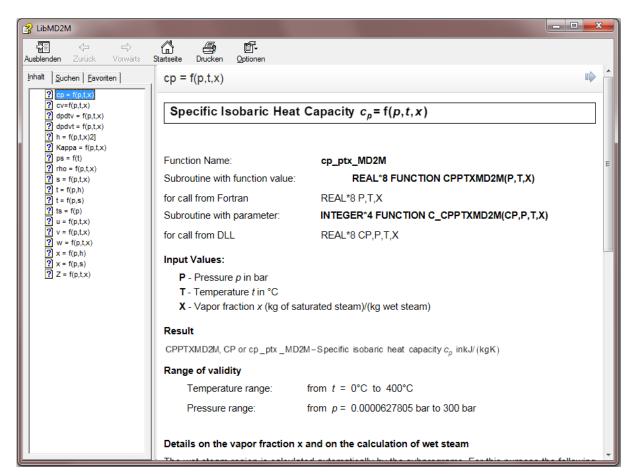


Figure 2.16: Help Window

If the LibMD2M.chm function help cannot be found, you will be redirected to a Microsoft[®] help website by your standard browser. In this case, the LibMD2M.chm file has to be copied into the folder of FluidEXL*Graphics*, in the standard case

C:\Program Files\FluidEXL_Graphics_Eng to use the help system.

2.6 Removing FluidEXLGraphics

2.6.1 Removing LibMD2M Library

Should you wish to remove only the LibMD2M library, delete the files

LibMD2M.dll LibMD2M.chm

in the directory selected for the installation of FluidEXLGraphics, in the standard case,

C:\Program Files\FluidEXL_Graphics_Eng

by using an appropriate program such as Explorer® or Norton Commander.

2.6.2 Unregistering and uninstalling FluidEXL^{Graphics} as Add-In in versions of Excel[®] from 2007 onwards (for earlier versions see 2.6.3)

In order to unregister the FluidEXL^{Graphics} Add-In in versions of Excel[®] from 2007 onwards start Excel[®] and carry out the following commands:

- Click the "File" button in the upper left corner of Excel®
- Click on the "Options" button in the menu which appears

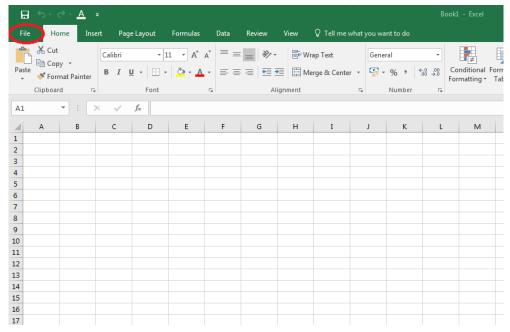


Figure 2.17: Unregistering FluidEXL Graphics as Add-In in Excel® 2016

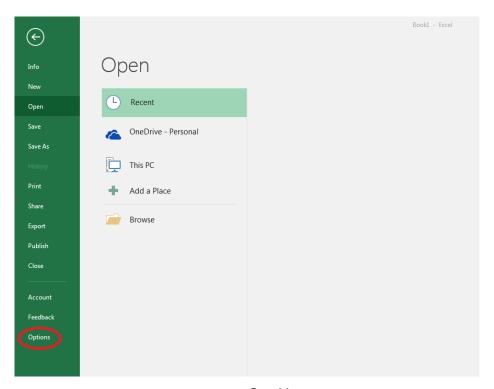


Figure 2.18 Unregistering FluidEXL Graphics as Add-In in Excel® 2016

- Click on "Add-Ins" in the next menu (Figure 2.19)

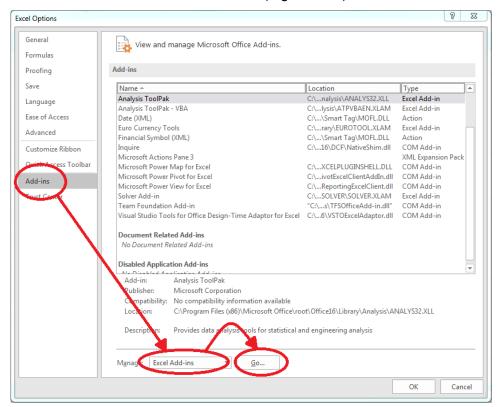


Figure 2.19: Dialog window "Add-Ins"

- If it is not shown in the list automatically, chose and click "Excel Add-ins" next to "Manage:" in the lower area of the menu
- Afterwards click the "Go..." button
- Remove the checkmark in front of "FluidEXL Graphics Eng"

in the window which now appears. Click the "OK" button to confirm your entry.

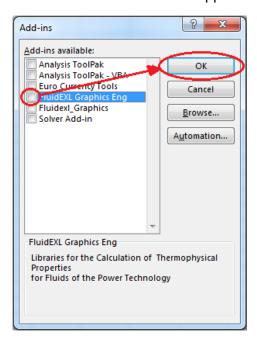


Figure 2.20: Dialog window "Add-Ins"

In order to remove FluidEXL^{Graphics} from Windows and the hard drive, click "Start" in the Windows task bar, select "Settings" and click "Control Panel."

Now, double click on "Add or Remove Programs."

In the list box of the "Add or Remove Programs" window that appears, select

"FluidEXL Graphics Eng"

by clicking on it and then clicking the "Add/Remove..." button.

Click "Automatic" in the following dialog box and then the "Next >" button.

Click "Finish" in the "Perform Uninstall" window.

Answer the question of whether all shared components should be removed with "Yes to All." Finally, close the "Add or Remove Programs" and "Control Panel" windows.

Now FluidEXL*Graphics* has been completely removed from your computer.

2.6.3 Unregistering and uninstalling FluidEXL^{Graphics} as Add-In in Excel[®], versions 2003 or earlier

To remove FluidEXL^{Graphics} completely, proceed as follows: First the registration of FluidEXL_Graphics_Eng.xla

has to be cancelled in Excel[®].

In order to do this, click "Tools" in the upper menu bar of Excel[®] and here "Add-Ins...". Untick the box on the left-hand side of

"FluidEXL Graphics Eng"

in the window that appears and click the "OK" button. The additional menu bar of FluidEXL*Graphics* disappears from the upper part of the Excel[®] window. Afterwards, we recommend closing Excel[®].

If the FluidEXLGraphics menu bar does not disappear, take the following steps:

Click "View" in the upper menu bar of Excel®, then "Toolbars" and then "Customize..." in the list box which appears.

"FluidEXL Graphics Eng"

is situated at the bottom of the "Toolbars" entries, which must be selected by clicking on it. Delete the entry by clicking "Delete". You will be asked whether you really want to delete the toolbar – click "OK".

Within the next step delete the files

LibMD2M.dll

LibMD2M.chm

in the directory selected for the installation of FluidEXLGraphics, in the standard case,

C:\Program Files\FluidEXL_Graphics_Eng

using an appropriate program such as Explorer® or Norton Commander.

In order to remove FluidEXL^{Graphics} from Windows and the hard drive, click "Start" in the Windows task bar, select "Settings" and click "Control Panel". Now double-click on "Add or Remove Programs". In the list box of the "Add/Remove Programs" window that appears select

"FluidEXL Graphics Eng"

by clicking on it and click the "Add/Remove..." button. In the following dialog box, click "Automatic" and then "Next >". Click "Finish" in the "Perform Uninstall" window. Answer the question whether all shared components shall be removed with "Yes to All". Finally, close the "Add/Remove Programs" and "Control Panel" windows.

Now FluidEXLGraphics has been removed.

3. Program Documentation

Specific Isobaric Heat Capacity $c_p = f(p, t, x)$

Function Name: cp_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION CPPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure p in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

CPPTXMD2M, CP or cp_ptx_MD2M-Specific isobaric heat capacity c_p inkJ/(kgK)

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result CPPTXMD2M = -1000, CP = -1000 or cp_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0\,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_C = 12.12692$ bar or $p < p_S(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm C} = 326.25$ °C or t < 0°C

Specific Isochoric Heat Capacity $c_v = f(p, t, x)$

Function Name: cv_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION CVPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

CVPTXMD2M, **CV** or **cv_ptx_MD2M**-specific isochoric heat capacity c_v in kJ/(kgK)

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and t are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Wet steam region: Temperature ranges from $t=0^{\circ}$ C to $t_{c}=326.25^{\circ}$ C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result CVPTXMD2M = -1000, CV = -1000 or cv_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_c(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm C} = 326.25^{\circ}{\rm C}$ or $t < 0^{\circ}{\rm C}$

Derivative of Pressure with Respect to Temperature (at

Constant Specific Volume)
$$\left(\frac{\partial p}{\partial T}\right)_{V} = f(p, t, x)$$

Function Name: dpdtv_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION DPDTVPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

DPDTVPTXMD2M, **DPDTV** or **dpdtv_ptx_MD2M** - Derivative of pressure with respect to temperature

(at constant specific volume) dpdtv in kPa/K

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and t are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Boiling and dew curve: Temperature ranges from $t=0^{\circ}$ C to $t_c=326.25^{\circ}$ C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result DPDTVPTXMD2M = -1000, DPDTV = -1000 or dpdtvo_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm c} = 326.25$ °C or t < 0°C

Derivative of Pressure with Respect to Specific Volume (at

Constant Temperature) $\left(\frac{\partial \mathbf{p}}{\partial \mathbf{v}}\right)_T = f(\mathbf{p}, t, \mathbf{x})$

Function Name: dpdvt_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION DPDVTPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

DPDVTPTXMD2M, **DPDVT** or **dpdvt_ptx_MD2M** - Derivative of pressure with respect to temperature

(at constant specific volume) dpdvt in kPa/K

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result DPDVTPTXMD2M = -1000, DPDVT = -1000 or dpdvt ptx MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm C} = 326.25^{\circ}{\rm C}$ or $t < 0^{\circ}{\rm C}$

Dynamic Viscosity $\eta = f(p, t, x)$

Function Name: eta_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION ETAPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

ETAPTXMD2M, **ETA** or **eta_ptx_MD2M** – Dynamic viscosity η in Pa·s

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

Single-phase region

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value. Here the backward functions will also result in x = -1.

Wet-steam region

When calculating wet steam, a value between 0 and 1 (x = 0 for saturated liquid, x = 1 for saturated steam) must be entered. In this case, the backward functions result in the appropriate value between 0 and 1 for x. It is adequate to enter either the given value for t and p = -1, or the given value for p = -1, plus the value for p = -1 between 0 and 1. When p = -1 are entered as given values, the program will consider p = -1 and p = -1 to be appropriate to represent the saturation-pressure curve. If it is not the case the calculation for the property of the chosen function to be calculated results in p = -1.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result ETAPTXMD2M = -1000, ETA = -1000 or eta_ptx_MD2M = -1000 for Input Values

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_c = 326.25$ °C or t < 0°C

References: [2],[3], internal calculation from ρ or v [1]

Specific Enthalpy h = f(p,t,x)

Function Name: h_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION HPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

HPTXMD2M, **H** or **h_ptx_MD2M** - specific enthalpy *h* in kJ/kg

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located in the two phase region (wet steam), either the value 0 or 1 has to be entered for x (x = 0 for boiling liquid, x = 1 for saturated steam). The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1.

When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve. If it is not the case the calculation for the quantity of the chosen function to be calculated results in -1000.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result HPTXMD2M = -1000, H = -1000 or $h_ptx_MD2M = -1000$ for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Wet steam region: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm C} = 326.25^{\circ}{\rm C}$ or $t < 0^{\circ}{\rm C}$

Isentropic Exponent $\kappa = f(p,t,x)$

Function Name: kappa_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION KAPPAPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure p in bar

T - Temperature t in °C

X - Vapor fraction x (kg of saturated steam)/(kg wet steam)

Result

KAPPAPTXMD2M, **KAPPA** or **kappa_ptx_MD2M** – Isentropic exponent $\kappa = \frac{w^2}{\rho \cdot v}$

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Boiling and dew curve: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result KAPPAPTXMD2M, KAPPA = -1000 or kappa_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm c} = 326.25^{\circ}{\rm C}$ or $t < 0^{\circ}{\rm C}$

Vapor Pressure $p_s = f(t)$

Function Name: ps_t_MD2M

Subroutine with function value: REAL*8 FUNCTION PSTMD2M(T)

for call from Fortran REAL*8 T

Input Values:

T - Temperature t in °C

Result

 $\textbf{PSTMD2M}, \ \textbf{PS} \ \ \text{or} \ \ \textbf{ps_t_MD2M} \ \ - \ \ \text{Vapor pressure} \ \ p_{\text{S}} \ \text{inbar}$

Range of validity

Temperature ranges from t=0°C to $t_{\rm C}=326.25$ °C

Results for wrong input values

Result PSTMD2M = -1000, PS = -1000 or ps_t_MD2M = -1000 for input values:

 $t < 0^{\circ}\text{C or } t > t_{\text{c}} = 326.25^{\circ}\text{C}$

Density $\rho = f(p, t, x)$

Function Name: rho_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION RHOPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

RHOPTXMD2M, **RHO** or **rho_ptx_MD2M**-Density ρ in kg/m³

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result RHOPTXMD2M = -1000, RHO = -1000 or rho_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Wet steam region: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_c (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm C} = 326.25^{\circ}{\rm C}$ or $t < 0^{\circ}{\rm C}$

Specific Entropy s = f(p,t,x)

Function Name: s_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION SPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar **T** - Temperature *t* in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

SPTXMD2M, S or s_ptx_MD2M - Specific entropy s in kJ/kg K

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located in the two phase region (wet steam), either the value 0 or 1 has to be entered for x (x = 0 for boiling liquid, x = 1 for saturated steam). The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1.

When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve. If it is not the case the calculation for the quantity of the chosen function to be calculated results in -1000.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result SPTXMD2M = -1000, S = -1000 or s_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Wet steam region: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{c} = 326.25^{\circ}C \text{ or } t < 0^{\circ}C$

Backward Function: Temperature t = f(p,h)

Function Name: t_ph_MD2M

Subroutine with function value: REAL*8 FUNCTION TPHMD2M(P,H)

for call from Fortran REAL*8 P,H

Input Values:

P - Pressure *p* in bar

H - Specific enthalpy h in kJ/kg

Result

TPHMD2M, T or t_ph_MD2M - Temperature t in °C

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the calculation of wet steam

The wet steam region is calculated automatically. That means the given values of p and h are taken as a basis and the subprogram will determine whether the state point to be calculated is located within the single-phase region (liquid or steam) or the wet steam region. Afterwards the calculation of the appropriate state region will be carried out.

Wet steam region: Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result T_PH_MD2M , T = -1000 or $t_ph_MD2M = -1000$ for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) at result t > 400 °C or t < 0°C

Boiling or dew curve: or $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

at result $t > t_c = 326.25$ °C or t < 0°C

Backward Function: Temperature t = f(p,s)

Function Name: t_ps_MD2M

Subroutine with function value: REAL*8 FUNCTION TPSMD2M(P,S)

for call from Fortran REAL*8 P,S

Input Values:

P - Pressure *p* in bar

S - Specific entropy s in kJ/(kg K)

Result

TPSMD2M, T or t_ps_MD2M - Temperature t in °C

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the calculation of wet steam

The wet steam region is calculated automatically. That means the given values of *p* and *s* are taken as a basis and the subprogram will determine whether the state point to be calculated is located within the single-phase region (liquid or steam) or the wet steam region. Afterwards the calculation of the appropriate state region will be carried out.

Wet steam region: Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result T_PS_MD2M , T = -1000 or $t_ps_MD2M = -1000$ for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) at result t > 400 °C or t < 0°C

Boiling or dew curve: or $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

at result $t > t_c = 326.25$ °C or t < 0°C

Saturation Temperature $t_s = f(p)$

Function Name: ts_p_MD2M

Subroutine with function value: REAL*8 FUNCTION TSPMD2M(P)

for call from Fortran REAL*8 P

Input Values:

P - Pressure *p* in bar

Result

TSPMD2M, TS or ts_p_MD2M - Saturation Temperature t_s in $^{\circ}$ C

Range of validity

Pressure ranges from $p_{\rm s}$ (0°C)=0.0000627805bar to $p_{\rm c}$ = 12.2692bar

Results for wrong input values

Result TSPMD2M = -1000, TS = -1000 or $ts_p_MD2M = -1000$ for input values:

 $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar

Specific Internal Energy u = f(p,t,x)

Function Name: u_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION UPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure p in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

 ${\bf UPTXMD2M}, {\bf U} \ {\bf or} \ {\bf u_ptx_MD2M} \ {\bf -} \ {\bf Specific internal energy} \ u \ {\bf in} \ {\bf kJ/kg}$

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located in the two phase region (wet steam), either the value 0 or 1 has to be entered for x (x = 0 for boiling liquid, x = 1 for saturated steam). The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1.

When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve. If it is not the case the calculation for the quantity of the chosen function to be calculated results in -1000.

Wet steam region: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result UPTXMD2M = -1000, U = -1000 or $u_ptx_MD2M = -1000$ for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Wet steam region: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm c} = 326.25$ °C or t < 0°C

Specific Volume v = f(p, t, x)

Function Name: v_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION VPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar **T** - Temperature *t* in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

VPTXMD2M, **V** or **v_ptx_MD2M** – Specific volume *v* in m³/kg

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located in the two phase region (wet steam), either the value 0 or 1 has to be entered for x (x = 0 for boiling liquid, x = 1 for saturated steam). The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t = -1000, or the given value for p = -1000, plus the value for t = -1000, plus the value fo

When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve. If it is not the case the calculation for the quantity of the chosen function to be calculated results in -1000.

Wet steam region: Temperature ranges from t=0°C to $t_{\rm c}=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C)=0.0000627805$ bar to $p_c=12.2692$ bar

Results for wrong input values

Result VPTXMD2M = -1000, V = -1000 or $v_ptx_MD2M = -1000$ for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Wet steam region: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_c = 326.25$ °C or t < 0°C

Isentropic Speed of Sound w = f(p,t,x)

Function Name: w_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION WPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

WPTXMD2M, W or w_ptx_MD2M - Speed of sound w in m/s

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and t = -1000, or the given value for t and t = -1000, plus the value for t between 0 and 1. When calculating wet steam and t and t are entered as given values, the program will consider t and t to be appropriate to represent the saturation-pressure curve.

Boiling and dew curve: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result WPTXMD2M = -1000, W = -1000 or w_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm c} = 326.25$ °C or t < 0°C

Backward Function: Vapor fraction x = f(p,h)

Function Name: x_ph_MD2M

Subroutine with function value: REAL*8 FUNCTION XPHMD2M(P,H)

for call from Fortran REAL*8 P,H

Input Values:

P - Pressure p in bar

H - Specific enthalpy h in kJ/kg

Result

XPHMD2M, **X** or **x_ph_MD2M** - Vapor fraction *x* in (kg saturated steam/kg wet steam)

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the calculation of wet steam

The wet steam region is calculated automatically. That means the given values of p and h are taken as a basis and the subprogram will determine whether the state point to be calculated is located within the single-phase region (liquid or superheated steam) or the wet steam region. In case of wet steam, x will be calculated, otherwise the result is set to x = -1.

Wet steam region: Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result X_PH_MD2M , X = -1 or $x_ph_MD2M = -1$ for input values:

If the state point is located in the single phase region:

 $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar

Backward Function: Vapor Fraction x = f(p,s)

Function Name: x_ps_MD2M

Subroutine with function value: REAL*8 FUNCTION XPSMD2M(P,S)

for call from Fortran REAL*8 P,S

Input Values:

P - Pressure *p* in bar

S - Specific entropy s in kJ/(kg K)

Result

XPSMD2M, **X** or **x_ps_MD2M** - Vapor fraction *x* in (kg saturated steam/kg wet steam)

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the calculation of wet steam

The wet steam region is calculated automatically. That means the given values of p and h are taken as a basis and the subprogram will determine whether the state point to be calculated is located within the single-phase region (liquid or superheated steam) or the wet steam region. In case of wet steam, x will be calculated, otherwise the result is set to x = -1.

Wet steam region: Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result X_PS_MD2M , X = -1 or $x_ps_MD2M = -1$ for input values:

If the state point is located in the single phase region:

 $p > p_c = 12.2692$ bar or $p < p_s (0^{\circ}C) = 0.0000627805$ bar

Compression Factor Z = f(p,t,x)

Function Name: Z_ptx_MD2M

Subroutine with function value: REAL*8 FUNCTION ZPTXMD2M(P,T,X)

for call from Fortran REAL*8 P,T,X

Input Values:

P - Pressure *p* in bar

T - Temperature t in °C

X - Vapor fraction *x* (kg of saturated steam)/(kg wet steam)

Result

ZPTXMD2M, Z or Z_ptx_MD2M - Compression Factor

Range of validity

Temperature range: from t = 0°C to 400°C

Pressure range: from p = 0.0000627805 bar to 300 bar

Details on the vapor fraction x and on the calculation of wet steam

The wet steam region is calculated automatically by the subprograms. For this purpose the following fixed details on the vapor fraction *x* are to be considered:

If the state point to be calculated is located in the single-phase region (liquid or superheated steam) x = -1 must be entered as a pro-forma value.

If the state point to be calculated is located on the boiling curve, x = 0 must be entered. When calculating saturated steam (dew curve) x = 1 is entered as given value. The calculation for x values between 0 and 1 is not possible.

If the state point to be calculated is located in the two phase region, it is adequate to enter either the given value for t and p = -1000, or the given value for p and t = -1000, plus the value for x between 0 and 1. When calculating wet steam and p and t and x are entered as given values, the program will consider p and t to be appropriate to represent the saturation-pressure curve.

Boiling and dew curve: Temperature ranges from t=0°C to $t_c=326.25$ °C

Pressure ranges from $p_s(0^{\circ}C) = 0.0000627805$ bar to $p_c = 12.2692$ bar

Results for wrong input values

Result ZPTXMD2M = -1000, Z = -1000 or Z_ptx_MD2M = -1000 for input values:

Single phase region: p > 300 bar or p < 0.0000627805 bar or

(x = -1) $t > 400 \,^{\circ}\text{C}$ or $t < 0 \,^{\circ}\text{C}$

Boiling or dew curve: at p = -1000 and $t > t_c = 326.25$ °C to t < 0°C

at t = -1000 and $p > p_c = 12.2692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar or

or $p > p_c = 12.12692$ bar or $p < p_s(0^{\circ}C) = 0.0000627805$ bar and

 $t > t_{\rm c} = 326.25$ °C or t < 0°C



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Property Libraries for Calculating Heat Cycles, Boilers, Turbines and Refrigerators

Water and Steam

Library LibIF97

- Industrial Formulation IAPWS-IF97 (Revision 2007)
- Supplementary Standards IAPWS-IF97-S01, -S03rev, -S04, and -S05
- IAPWS Revised Advisory Note No. 3 on Thermodynamic Derivatives (2008)

Library LibIF97 META

 Industrial Formulation IAPWS-IF97 (Revision 2007) for metastable steam

Humid Combustion Gas Mixtures

Library LibHuGas

Model: Ideal mixture of the real fluids:

CO₂ - Span, Wagner H₂O - IAPWS-95

O₂ - Schmidt, Wagner N₂ - Span et al.

Ar - Tegeler et al.

and of the ideal gases:

SO₂, CO, Ne

(Scientific Formulation of Bücker et al.)

Consideration of:

- Dissociation from VDI 4670
- Poynting effect

Humid Air

Library LibHuAir

Model: Ideal mixture of the real fluids:

- Dry air from Lemmon et al.
- Steam, water and ice from IAPWS-IF97 and IAPWS-06

Consideration of:

- Condensation and freezing of steam
- Dissociation from VDI 4670
- Poynting effect from ASHRAE RP-1485

Extremely Fast Property Calculations

Spline-Based Table Look-up Method (SBTL)

Library LibSBTL_IF97 Library LibSBTL_95 Library LibSBTL_HuAir

For steam, water, humid air, carbon dioxide and other fluids and mixtures according IAPWS Guideline 2015 for Computational Fluid Dynamics (CFD), real-time and non-stationary simulations

Carbon Dioxide Including Dry Ice

Library LibCO2

Formulation of Span and Wagner (1996)

Seawater

Library LibSeaWa

IAPWS Industrial Formulation 2013

Ice

Library LibICE

Ice from IAPWS-06, Melting and sublimation pressures from IAPWS-08, Water from IAPWS-IF97, Steam from IAPWS-95 and -IF97

Ideal Gas Mixtures

Library LibIdGasMix

Model: Ideal mixture of the ideal gases:

Ar	NO	не	Propylene
Ne	H ₂ O	F ₂	Propane
N_2	SO ₂	NH ₃	Iso-Butane
O_2	H ₂	Methane	n-Butane
CO	H ₂ S	Ethane	Benzene
CO ₂	OH	Ethylene	Methanol
A in			

Consideration of:

Dissociation from the VDI Guideline 4670

Library LibIDGAS

Model: Ideal gas mixture from VDI Guideline 4670

Consideration of:

Dissociation from the VDI Guideline 4670

Humid Air

Library ASHRAE LibHuAirProp

Model: Virial equation from ASHRAE Report RP-1485 for real mixture of the real fluids:

Drivein

- Dry air
- Steam

Consideration of:

 Enhancement of the partial saturation pressure of water vapor at elevated total pressures

www.ashrae.org/bookstore

Dry Air Including Liquid Air

Library LibRealAir

Formulation of Lemmon et al. (2000)

Refrigerants

Ammonia

Library LibNH3

Formulation of Tillner-Roth et al. (1993)

R134a

Library LibR134a

Formulation of Tillner-Roth and Baehr (1994)

Iso-Butane

Library LibButane_Iso

Formulation of Bücker and Wagner (2006)

n-Butane

Library LibButane_n

Formulation of Bücker and Wagner (2006)

Mixtures for Absorption Processes

Ammonia/Water Mixtures

Library LibAmWa

IAPWS Guideline 2001 of Tillner-Roth and Friend (1998)

Helmholtz energy equation for the mixing term (also useable for calculating the Kalina Cycle)

Water/Lithium Bromide Mixtures

Library LibWaLi

Formulation of Kim and Infante Ferreira (2004)
Gibbs energy equation for the mixing term

Liquid Coolants

Liquid Secondary Refrigerants

Library LibSecRef

Liquid solutions of water with

 $C_2H_6O_2$ Ethylene glycol $C_3H_8O_2$ Propylene glycol C_2H_5OH Ethanol

CH₃OH Methanol C₃H₈O₃ Glycerol

K₂CO₃ Potassium carbonate
CaCl₂ Calcium chloride
MgCl₂ Magnesium chloride
NaCl Sodium chloride
C₂H₃KO₂ Potassium acetate

CHKO₂ Potassium formate
LiCl Lithium chloride

NH₃ Ammonia

Formulation of the International Institute of Refrigeration (IIR 2010)

Ethanol

Library LibC2H5OH

Formulation of Schroeder et al. (2014)

Methanol

Library LibCH3OH

Formulation of de Reuck and Craven (1993)

Propane

Library LibPropane

Formulation of Lemmon et al. (2009)

Siloxanes as ORC Working Fluids

Octamethylcyclotetrasiloxane C₈H₂₄O₄Si₄ Library LibD4

Decamethylcyclopentasiloxane C₁₀H₃₀O₅Si₅ Library LibD5

Tetradecamethylhexasiloxane C₁₄H₄₂O₅Si₆ Library LibMD4M

Hexamethyldisiloxane C₆H₁₈OSi₂ Library LibMM

Formulation of Colonna et al. (2006)

Dodecamethylcyclohexasiloxane C₁₂H₃₆O₆Si₆ Library LibD6

Decamethyltetrasiloxane C₁₀H₃₀O₃Si₄ Library LibMD2M

Dodecamethylpentasiloxane C₁₂H₃₆O₄Si₅ Library LibMD3M

Octamethyltrisiloxane C₈H₂₄O₂Si₃ Library LibMDM

Formulation of Colonna et al. (2008)

Nitrogen and Oxygen

Libraries LibN2 and LibO2

Formulations of Span et al. (2000) and Schmidt and Wagner (1985)

Hydrogen

Library LibH2

Formulation of Leachman et al. (2009)

Helium

Library LibHe

Formulation of Arp et al. (1998)

Hydrocarbons

Decane C₁₀H₂₂ Library LibC10H22

Isopentane C₅H₁₂ Library LibC5H12_Iso

Neopentane C₅H₁₂ Library LibC5H12_Neo

Isohexane C₆H₁₄ Library LibC6H14

Toluene C₇H₈ Library LibC7H8

Formulation of Lemmon and Span (2006)

Further Fluids

Carbon monoxide CO Library LibCO

Carbonyl sulfide COS Library LibCOS

Hydrogen sulfide H₂S Library LibH2S

Nitrous oxide N₂O Library LibN2O

Sulfur dioxide SO₂ Library LibSO2

Acetone C₃H₆O Library LibC3H6O

Formulation of Lemmon and Span (2006)



For more information please contact:

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Mobile: +49-172-7914607

Fax: +49-3222-1095810

The following thermodynamic and transport properties can be calculated^a:

Thermodynamic Properties

- Vapor pressure p_s
- Saturation temperature T_s
- Density ρ
- Specific volume v
- Enthalpy h
- Internal energy u
- Entropy s
- Exergy e
- Isobaric heat capacity c_p
- Isochoric heat capacity c_v
- Isentropic exponent κ
- Speed of sound w
- Surface tension σ

Transport Properties

- Dynamic viscosity $\boldsymbol{\eta}$
- Kinematic viscosity v
- Thermal conductivity λ
- Prandtl number Pr
- Thermal diffusivity a

Backward Functions

- T, v, s(p,h)
- T, v, h (p,s)
- p, T, v (h,s)p, T (v,h)
- p, T (v,u)

Thermodynamic Derivatives

 Partial derivatives used in process modeling can be calculated.

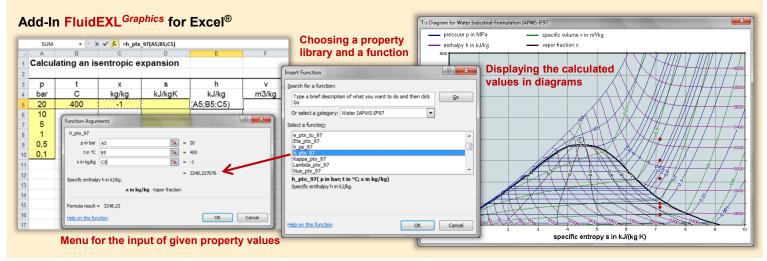
^a Not all of these property functions are available in all property libraries.



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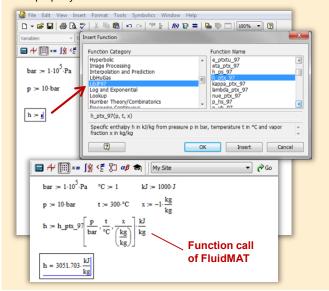


Property Software for Calculating Heat Cycles, Boilers, Turbines and Refrigerators



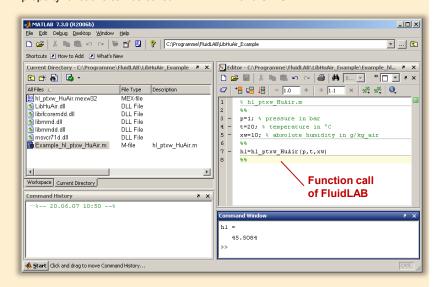
Add-On FluidMAT for Mathcad[®] Add-On FluidPRIME for Mathcad Prime[®]

The property libraries can be used in Mathcad® and Mathcad Prime®.



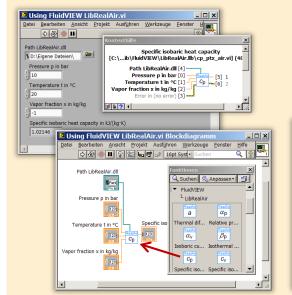
Add-On FluidLAB for MATLAB® and SIMULINK®

Using the Add-In FluidLAB the property functions can be called in MATLAB® and SIMULINK®.



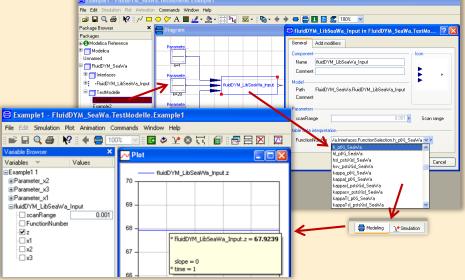
Add-On FluidVIEW for LabVIEW™

The property functions can be calculated in LabVIEW™.

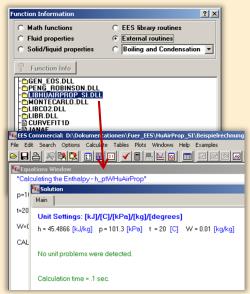


Add-On FluidDYM for DYMOLA® (Modelica) and SimulationX®

The property functions can be called in DYMOLA® and SimulationX®.



Add-On FluidEES for Engineering Equation Solver®



App International Steam Tables for iPhone, iPad, iPod touch, Android Smartphones and Tablets



Online Property Calculator at www.thermofluidprop.com



Property Software for Pocket Calculators







For more information please contact:



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Phone: +49-351-27597860 Mobile: +49-172-7914607 Fax: +49-3222-1095810

The following thermodynamic and transport properties^a can be calculated in Excel[®], MATLAB[®], Mathcad[®], Engineering Equation Solver[®] (EES), DYMOLA[®] (Modelica), SimulationX[®] and LabVIEW™:

Thermodynamic Properties

- Vapor pressure p_s
- Saturation temperature T_s
- Density ρ
- Specific volume v
- Enthalpy h
- Internal energy u
- Entropy s
- Exergy e
- Isobaric heat capacity c_p
- Isochoric heat capacity c_{ν}
- Isentropic exponent κ
- Speed of sound w
- Surface tension σ

Transport Properties

- Dynamic viscosity η
- Kinematic viscosity v
- Thermal conductivity λ
- Prandtl number *Pr*
- Thermal diffusivity a

Backward Functions

- T, v, s (p,h)
- T, v, h (p,s)
- p, T, v (h,s)
- p, T (v,h)
- p, T (v,u)

Thermodynamic Derivatives

 Partial derivatives used in process modeling can be calculated.

^a Not all of these property functions are available in all property libraries.

5. References

- [1] Colonna, P.; Nannan, N. R.; Guardone Multiparameter equations of state for selected siloxanes Fluid Phase Equilibria, 263, (2008) S. 115-130
- [2] Span, R.Multiparameter Equations of State;An Accurate Source of Thermodynamic Property Data Springer Verlag 2000
- [3] Chung, T. H.; Ajlan, M.; Lee, L. L.; Starling, K. E. Generalized multiparameter correlation for nonpolar and polar fluid transport properties Industrial & Engineering Chemistry Research, 27, (1988) pp. 671-679

6. Satisfied Customers

Period from 2018 to 2022

The following companies and institutions use the property libraries:

- FluidEXL^{Graphics} for Excel[®] incl. VBA
- FluidLAB for MATLAB® and Simulink
- FluidMAT for Mathcad®
- FluidPRIME for Mathcad Prime®
- FluidEES for Engineering Equation Solver® EES
- FluidDYM for Dymola[®] (Modelica) and SimulationX[®]
- FluidVIEW for LabVIEW[™]
- FluidPYT for Python
- FluidJAVA for Java
- DLLs for Windows Applications
- Shared Objects for Linux
- Shared Objects for macOS.

2022

ASTG, Graz, Austria	12/2022
Wandschneider + Gutjahr, Hamburg	
RWE Supply & Trading, Essen	11/2022
Stadtwerke Rosenheim	
CEA, Saclay, France	10/2022
RWE Supply & Trading, Essen	
SEEC Saudi Energy Efficiency Center, Riyadh, Saudi Arabia	
MAN, Copenhagen, Denmark	
Hermeler & Partner Consulting Engineers, Sassenberg	09/2022
Envi Con, Nürnberg	
Drill Cool Systems, Bakersfield CA, USA	
RWE Supply & Trading, Essen	
Maerz Ofenbau, Zürich, Switzerland	
Saale Energie, Schkopau	
ERGO, Dresden	
Mainova, Frankfurt/Main	
Bundeswehr, Koblenz	08/2022
RWE Supply & Trading, Essen	
Grenzebach Corporation, Newnan GE, USA	
AGRANA, Gmuend, Austria	07/2022
MIBRAG, Zeitz	
Hochschule Niederrhein, Krefeld	
ULT, Löbau	06/2022
LEAG, Cottbus	
VPC Group, Vetschau	

09/2021

Wärme, Hamburg ILK, Dresden Stricker IB, Küssnacht a. Rigi, Switzerland LEAG, Cottbus 05/2022 RWE Supply & Trading, Essen IGT Tomalla, Kreuztal B+T Engineering, Dübendorf, Switzerland Stricker IB, Küssnacht a. Rigi, Switzerland Vogelsang & Benning, Bochum 04/2022 Frischli, Rehburg-Loccum BPS Consulting, Sprenge 03/2022 HS Hannover, Maschinenbau & BioVT M+M Turbinentechnik, Bad Salzuflen Uni. Strathclyde, Glasgow, UK 02/2022 Delta Energy Group, Jiaozhou City, Qingdao, China Wetzel IB, Guben Wijbenga, PC Geldermalsen, The Netherlands Voith Paper, Heidenheim HS Zittau/Görlitz, Maschinenwesen 01/2022 Thermische Abfallbehandlung, Lauta Webb Institute, Glen Cove NY, USA TU Berlin, Umweltverfahrenstechnik SachsenEnergie, Dresden Doosan, Chang-won-si, Gyeongsangnam-do, South Korea KW3, LH Veenendaal, The Netherlands Université du Luxembourg, Esch-sur-Alzette Enseleit IB, Mansfeld Caliqua/Equans, Zürich, Switzerland Rudnick & Enners, Alpenrod 2021 Wenisch IB, Vetschau 12/2021 PPCHEM, Hinwil, Switzerland KW3, The Netherlands BASF Ludwigshafen Air-Consult, Jena Sjerp & Jongeneel, RB Zoetermeer, The Netherlands 11/2021 Maerz Ofenbau, Zürich, Switzerland RWE Supply & Trading, Essen Hahn IB, Dresden 10/2021 Therm, South Africa

Enseleit IB, Mansfeld SachsenEnergie, Dresden BSH Hausgeräte, Berlin

RWE Supply & Trading, Essen TH Nürnberg, Verfahrenstechnik

RWE Supply & Trading, Essen

Norsk Energi, Oslo, Norway AKM Industrieanlagen, Haltern	08/2021
Drill Cool Systems, Bakersfield CA, USA	
Siemens Energy Global, Erlangen	07/2021
Wulff & Umag, Husum	01/2021
Planungsbüro Waidhas, Chemnitz	
Burkhardt Energie Technik, Mühlhausen	
Lücke IB, Paderborn	06/2021
TU Dresden, Energieverfahrenstechnik	39,232.
Wärme, Hamburg	
AL-KO Therm, Kötz	
PCK Raffinerie, Schwedt	
Vogelsang & Benning, Bochum	05/2021
MTU, München	
VPC Group, Vetschau	
AVG, Köln	04/2021
TH Ulm, Institut für Fahrzeugtechnik	
Marty IB, Oberwil, Switzerland	
HypTec, Lebring, Austria	
Lopez IB, Getxo, Bizkaia, Spain	03/2021
GM Remediation Systems, Leoben, Austria	
Jager Kältetechnik, Osnabrück	
T&M Automation, GR Leidschendam, The Netherlands	
RWE Supply & Trading, Essen	
Stadtwerke Leipzig	
Beuth Hochschule für Technik, Berlin	
Beleth IB, Woeth	02/2021
ZTL, Thal, Austria	
ETABO Bochum	
RWE Supply & Trading, Essen	
Onyx Germany, Berlin	
TU Dresden, Kältetechnik	
GOHL-KTK, Durmersheim	
Therm Development, South Africa	
thermofin, Heinsdorfergrund	
RWE Supply & Trading, Essen	01/2021
STEAG, Essen	
ETA Energieberatung, Pfaffenhofen	
Enex Power, Kirchseeon	
2020	
	12/2020
Drill Cool, Bakersfield CA, USA	12/2020
Manders, The Netherlands	
RWE Supply & Tranding, Essen NEOWAT Lodz, Poland	
University of Duisburg-Essen, Duisburg	11/2020
Stellenbosch University, South Africa	1 1/2020
Stelletibusori Otilversity, Suutii Airica	

University De France-COMTe, France

RWE, Essen

STEAG, Herne

Isenmann Ingenierbüro

University of Stuttgart, ITLR, Stuttgart

Norsk Energi, Oslo, Norway

TGM Kanis, Nürnberg

Stadtwerke Neuburg 10/2020

Smurfit Kappa, Roermond, The Netherlands

RWE, Essen

Hochschule Zittau/Görlitz, Wirtschaftsingenieurwesen

Stadtwerke, Neuburg

ILK, Dresden

ATESTEO, Alsdorf

Hochschule Zittau/Görlitz, Maschinenwesen

TH Nürnberg, Verfahrenstechnik

Drill Cool, Bakersfield CA,USA 09/2020

RWE, Essen

2Meyers Ingenieurbüro, Nürnberg

FELUWA, Mürlenbach

Stadtwerke Neuburg

Caverion, Wien, Austria

GMVA Niederrhein, Oberhausen

INWAT Lodz, Poland

Troche Ingenieurbüro, Hayingen 08/2020

CEA Saclay, France

VPC, Vetschau 07/2020

FSK System-Kälte-Klima, Dortmund Exergie Etudes, Sarl, Switzerland

AWG Wuppertal

STEAG Energy Services, Zwingenberg

Hochschule Braunschweig 06/2020

DBI, Leipzig

GOHL-KTK, Dumersheim

TU Dresden, Energieverfahrenstechnik

BASF SE, ESI/EE, Ludwigshafen

Wärme Hamburg

Ruchti Ingenieurbüro, Uster, Switzerland

IWB, Basel, Switzerland

Midiplan, Bietingen-Bissingen 05/2020

Knieschke, Ingenieurbüro

RWE, Essen

Leser, Hamburg

AGRANA, Gmünd, Austria

EWT Wassertechnik, Celle

Hochschule Darmstadt 04/2020

MTU München CCP

HAW Hamburg 03/2020

Hanon, Novi Jicin, Czech Republic TU Dresden, Kältetechnik MAN, Copenhagen, Denmark EnerTech, Radebeul 02/2020 LEAG, Cottbus B+B Enginering Magdeburg Hochschule Offenburg WIB, Dennheritz 01/2020 Universität Duisburg-Essen, Strömungsmaschinen Kältetechnik Dresen-Bremen TH Ingolstadt Vattenfall AB, Jokkmokk, Sweden Fraunhofer UMSICHT 2019 PEU Leipzig, Rötha 12/2019 MB-Holding, Vestenbergsgreuth RWE, Essen Georg-Büchner-Hochschule, Darmstadt 11/2019 EEB ENERKO, Aldenhoven Robert Benoufa Energietechnik, Wiesloch Kehrein & Kubanek Klimatechnik, Moers 10/2019 Hanon Systems Autopal Services, Hluk, Czech Republic CEA Saclay, Gif Sur Yvette cedex, France Saudi Energy Efficiency Center SEEC, Riyadh, Saudi Arabia VPC, Vetschau 09/2019 jGanser PM + Engineering, Forchheim Endress+Hauser Flowtec AG, Reinach, Switzerland Ruchti IB, Uster, Switzerland ZWILAG Zwischenlager Würenlingen, Switzerland 08/2019 Hochschule Zittau/Görlitz, Faculty Maschinenwesen Stadtwerke Neubrandenburg Physikalisch Technische Bundesanstalt PTB, Braunschweig GMVA Oberhausen 07/2019 Endress+Hauser Flowtec AG, Reinach, Switzerland WARNICA, Waterloo, Canada MIBRAG, Zeitz 06/2019 Pöyry, Zürich, Switzerland RWTH Aachen, Institut für Strahlantriebe und Turbomaschinen Midiplan, Bietigheim-Bissingen **GKS Schweinfurt** HS Zittau/Görlitz, Wirtschaftswissenschaften und Wirtschaftsingenieurwesen **ILK Dresden** HZDR Helmholtz Zentrum Dresden-Rossendorf 05/2019 TH Köln, Technische Gebäudeausrüstung IB Knittel, Braunschweig

Norsk Energi, Oslo, Norway

STEAG, Essen Stora Enso, Eilenburg IB Lücke, Paderborn Haarslev, Sonderso, Denmark MAN Augsburg Wieland Werke, Ulm 04/2019 Fels-Werke, Elbingerode Univ. Luxembourg, Luxembourg BTU Cottbus, Power Engineering 03/2009 Eins-Energie Sachsen, Schwarzenberg TU Dresden, Kälte- und Kryotechnik ITER, St. Paul Lez Durance Cedex, France Fraunhofer UMSICHT, Oberhausen Comparex Leipzig for Spedition Thiele HEMMERSBACH Rückert NaturGas, Lauf/Pegnitz BASF, Basel, Switzerland 02/2019 Stadtwerke Leipzig Maerz Ofenbau Zürich, Switzerland Hanon Systems Germany, Kerpen Thermofin, Heinsdorfergrund 01/2019 **BSH** Berlin 2018 Jaguar Energy, Guatemala 12/2018 WEBASTO, Gilching Smurfit Kappa, Oosterhout, Netherlands Univ. BW München RAIV, Liberec for VALEO, Prague, Czech Republic 11/2018 VPC Group Vetschau SEITZ, Wetzikon, Switzerland MVV, Mannheim 10/2018 **IB Troche** KANIS Turbinen, Nürnberg TH Ingolstadt, Institut für neue Energiesysteme IB Kristl & Seibt, Graz, Austria 09/2018 INEOS, Köln IB Lücke, Paderborn 08/2018 Südzucker, Ochsenfurt K&K Turbinenservice, Bielefeld 07/2018 OTH Regensburg, Elektrotechnik Comparex Leipzig for LEAG, Berlin 06/2018 Münstermann, Telgte 05/2018 TH Nürnberg, Verfahrenstechnik Universität Madrid, Madrid, Spanien HS Zittau/Görlitz, Wirtschaftsingenieurwesen HS Niederrhein, Krefeld Wilhelm-Büchner HS, Pfungstadt 03/2018

GRS, Köln

WIB, Dennheritz

RONAL AG, Härklingen, Schweiz 02/2018

Ingenieurbüro Leipert, Riegelsberg

AIXPROCESS, Aachen

KRONES, Neutraubling

Doosan Lentjes, Ratingen 01/2018